

Serial No. 10/521,389

Atty. Doc. No. 2002P08101WOUS

In the Claims:

Please amend the claims as shown. Applicants reserve the right to pursue any cancelled claims at a later date.

1.-15. (cancelled)

16. (amended) An enclosure for housing a device, comprising:

a first enclosure base body and a second enclosure base body which, together, contain the device, with:

thea first enclosure base body made of a first base material, the first enclosure base body comprising a first edge flange positioned along an outer periphery thereof and configured to extend into the second enclosure base body; and

thea second enclosure base body made of a second base material, the second enclosure base body comprising a second edge along an outer periphery thereof, including a first recess for receiving the first edge flange, wherein the first enclosure base body and the second enclosure base body butt against one another along the first edge flange and the first recesssecond-edge; and

wherein the first edge flange when positioned in the recess provides a seal that contacts the second edge, said edge flange made of a sealing material, the seal fixed to the first enclosure base body, wherein the sealing material is an elastically deformable material, ,and wherein the seal rests against the second edge.

17. (amended) The enclosure according to Claim 16, wherein one of the first enclosure base body and the second enclosure base body comprises a second edge flange positioned along an outer periphery thereof and configured to extend into a second recess formed along the outer periphery of the other enclosure base body, seal is arranged on an outside of the first enclosure base body.

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18. (amended) The enclosure according to Claim 17, wherein one of the first enclosure base body and the second enclosure base body comprises a third edge flange positioned between the first and second edge flanges and configured to extend into a third recess formed along the outer periphery of the other enclosure base body. seal projects beyond the first enclosure base body on the outside in the direction towards the second enclosure base body.

19. (amended) The enclosure according to Claim 16, wherein, when the first enclosure base body and the second enclosure base body butt against one another, further comprising a labyrinth seal is formed by multiple flanges each extending from one the first enclosure base body into a recess in the seal, and the other second enclosure base body.

20. (cancelled)

21. (cancelled)

22. (amended) The enclosure according to Claim ~~17~~16, wherein, when the first enclosure base body and the second enclosure base body butt against one another, the second edge flange is positioned interior to the first edge flange and the second edge flange is formed of by a harder material than the first edge flange seal.

23. (cancelled)

24. (amended) The enclosure according to Claim ~~17~~6, wherein the first enclosure base body is made from a hard plastic and the second edge flange is made from a plastic seal from a softer than plastic compared to the hard plastic.

25. (amended) The enclosure according to Claim 24, wherein the first enclosure base body and the second edge flange seal are made using a the two-color or two-component injection molding method.

26. (amended) The enclosure according to Claim 16, wherein the first edge flange seal comprises a thermoplastic elastomer.

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27. (previously presented) The enclosure according to Claim 16, wherein the first base material comprises a thermoplastic material.

28. (amended) The enclosure according to Claim 16, wherein the first edge flange comprises a sealing material having a Shore hardness between 50 and 60.

29. (amended) The enclosure according to Claim 16, configured for accommodating electrical, electronic, or mechanical components, ~~or feedstuffs~~.

30. (amended) The enclosure according to Claim 16, configured ~~used~~ as a housing for a mobile telecommunication device.

31. (amended) The enclosure according to Claim ~~16~~30, further comprising:

a third enclosure base body for accommodating an exchangeable electrical power source, wherein the third enclosure base body butts either against the first enclosure base body or against the second enclosure base body and is sealed to the respective enclosure base body by a an edge flange integrally formed in one base body and configured to extend into a recess formed in the other base body ~~further elastic seal, and wherein the further seal is arranged on the third enclosure base body or on the second or the first enclosure base body.~~

32. (previously presented) A method for producing a housing part for a mobile telecommunication device, comprising:

injecting a hard component onto a fixed tool;
shaping the hard component by a first countertool moveable in a mold release direction;
injecting a soft component forming an elastic seal onto the hard component; and
shaping the soft component by a second countertool which is moved in the same mold release direction as the first countertool for releasing the mold, wherein the method utilizes a two-color injection molding process and the housing part is formed by the hard component and the seal.

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33. (previously presented) The method according to Claim 32, wherein a rotary platen mold is used, the rotation allowing simultaneous processing of two housing parts, one having the hard component applied and one having the soft component applied.

34. (previously presented) The method according to Claim 32, wherein the soft component is applied to the hard component while the latter is still warm.

35. (amended) A housing part, comprising:

a base body having an outer surface and an inner surface opposing one another with the inner surface including an edge perimeter adapted to contact a mating surface; and

a flanges seal formed along the edge perimeter extending in a direction to press against the mating surface when contact with the mating surface is made, of a sealing material, the seal fixed to the base body, wherein

the flange comprises sealing material is an elastically deformable material, wherein

the base body is made from a hard plastic and the flanges seal is made from a softer plastic compared to the hard plastic, and wherein

the base body and the flanges seal form an integral part and are made by using a two-color injection molding process, wherein

the seal is arranged on an outside of the first enclosure base body, and wherein

the seal projects beyond the first enclosure base body on the outside in the direction towards the second enclosure base body.